

Date: Wednesday, 6/28/2006 4:17:35 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 27741
 Estimate Number : 10329
 P.O. Number : N/A
 This Issue : 6/28/2006 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : MACHINED PARTS
 Previous Run : 26208
 Written By : [Signature]
 Checked & Approved By : [Signature]
 Comment : Est E 05.04.13 Reformat; removed tumble and deburr step KJ/J LM

Drawing Name : CROSSBOLT SPACER
 Part Number : D2743
 Drawing Number : D2743 REV B
 Project Number : N/A
 Drawing Revision : B
 Material : N/A
 Due Date : 7/30/2006 Qty: 200 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6T0625W065 6061-T6 Tube .625 x.065W



Comment: Qty.: 0.2800 f(s)/Unit Total : 56.0070 f(s)

Material: 6061-T6 (WW-T-700/6)

Ø0.625 " x 0.065" wall

(M6061T6T0.625W.065)

Batch: M100451

0206/09/06

[Signature]

2.0 HARDINGE

HARDINGE CNC LATHE SMALL

RG



Issue P.O



Comment: HARDINGE CNC LATHE SMALL

Machine as per Folio FA202 and Dwg D2743

turn per dwg D2743 Rev.B

3.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE

RG



Receive & Inspect



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

for transit damage 6/4/15 200

4.0 QC8

SECOND CHECK



Comment: SECOND CHECK

Inspect level 5

RG/K.S.G

06/09/20

200

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

6/9/21

(200)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 06/05/21

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Wednesday, 6/28/2006 4:17:36 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CROSSBOLT SPACER

Job Number: 27741

Part Number: D2743

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

SP 06/08/21

Job Completion



u 06-09-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

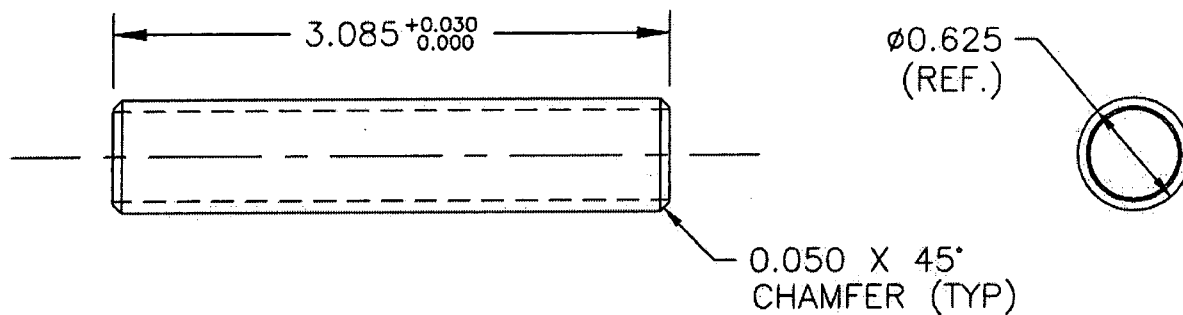
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN #1	DRAWN BY CP	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED #1	APPROVED KE	DRAWING NO. D2743	REV. B SHEET 1 OF 1
DATE 98.12.08		TITLE CROSS BOLT SPACER	SCALE 1:1
A	98.04.16	NEW ISSUE	
B	98.12.08	3.085 WAS 3.060	

RELEASED
98.12.16 DS



MATERIAL: 6061-T6 (WW-T-700/6) 0.625 DIA. X 0.065 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27741



CERTIFICATE OF CONFORMITY

J.E
06109121

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

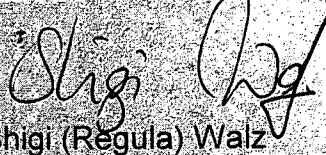
same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>MATERIAL BATCH NUMBER</u>	<u>P.O. NUMBER</u>
358	D2649	Cross Bolt Spacer	M100704	Linda
155	D2649	Cross Bolt Spacer	M19051	Linda
606	D2651-1	Plug	M101421	Linda
200	D2743	Cross Bolt Spacer	M100451	Linda

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi (Regula) Walz

JB 06.09.21

Vankleek Hill, September 15, 2006

